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# Inventory routing optimization with LocalSolver

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# LocalSolver Optimizer



EASY MODELING



FAST SOLUTIONS



HIGHLY SCALABLE

## A global Optimization Solver

- Fast solutions and optimality proofs

## A simple and powerful modeling formalism

- nonlinear operators
- Set-based modeling

## Designed for large scale problems

- Supply chain optimization
- Vehicle routing
- Production scheduling
- Media planning and pricing

## Combining exact and heuristic algorithms

- Simplex, Interior-Point, Augmented Lagrangian methods
- Black-box, derivative-free, surrogate modeling methods
- Branch-and-bound, cutting planes, interval methods
- Inference, propagation, clause learning
- Primal heuristics, large neighborhood search
- Metaheuristics, matheuristics
- Multiobjective optimization
- Statistical learning techniques for autotuning



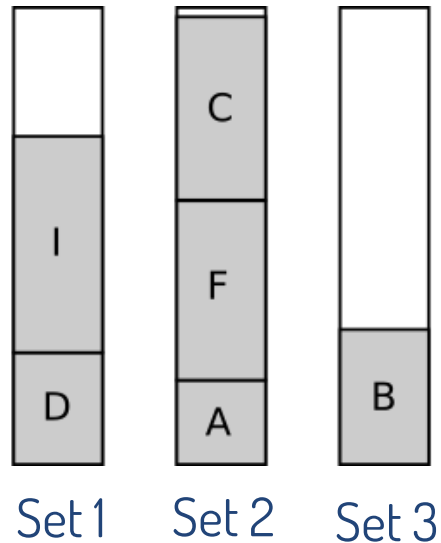
# Set-based modeling

## Set

```
x <- set(n);
```

x : a subset of  $\{0, 1, \dots, n-1\}$

- Uniqueness of items
- Variable size

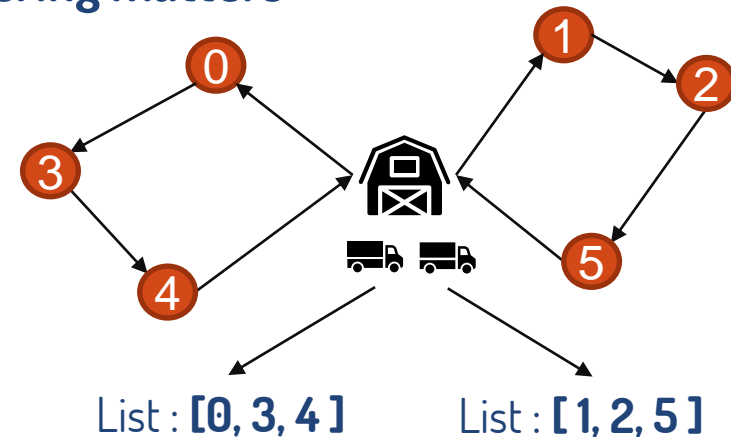


## List

```
y <- list(n);
```

y : permutation of a subset of  $\{0, 1, \dots, n-1\}$

- Uniqueness of items
- Variable size
- **Ordering matters**



# Set based modeling : TSP example

```
function model() {  
  // A list variable  
  cities <- list(nbCities);  
  
  // All cities must be visited  
  constraint count(cities) == nbCities;  
  
  // Minimize the total distance  
  obj <- sum(1..nbCities-1, i =>  
            distance[cities[i-1]][cities[i]]);  
  
  minimize obj;  
}
```


$$\sum_{i=1}^{n-1} distance[C_{i-1}][C_i]$$



```
Windows PowerShell  
PS C:\localsolver_11_0\examples\tsp> localsolver .\tsp.lsp inFileName=  
LocalSolver 11.0.20220214-Win64. All rights reserved.  
Load .\tsp.lsp...  
Run input...  
Run model...  
Run param...  
Run solver...  
  
Model: expressions = 495, decisions = 1, constraints = 1, objectives  
Param: time limit = 60 sec, no iteration limit  
  
[objective direction ]: minimize  
  
[ 0 sec, 0 itr]: No feasible solution found (infeas = 2)  
[ 1 sec, 40639 itr]: 3036  
[ 2 sec, 105606 itr]: 2835  
[ 3 sec, 161355 itr]: 2787  
[ 4 sec, 223548 itr]: 2751  
[ 5 sec, 223548 itr]: 2751  
[ 6 sec, 342635 itr]: 2725  
[ 7 sec, 342635 itr]: 2725  
[ 7 sec, 404510 itr]: 2720  
[ optimality gap ]: 0%  
  
404510 iterations performed in 7 seconds  
  
Optimal solution:  
obj = 2720  
gap = 0%  
bounds = 2720
```

# Set based modeling : vehicle routing example

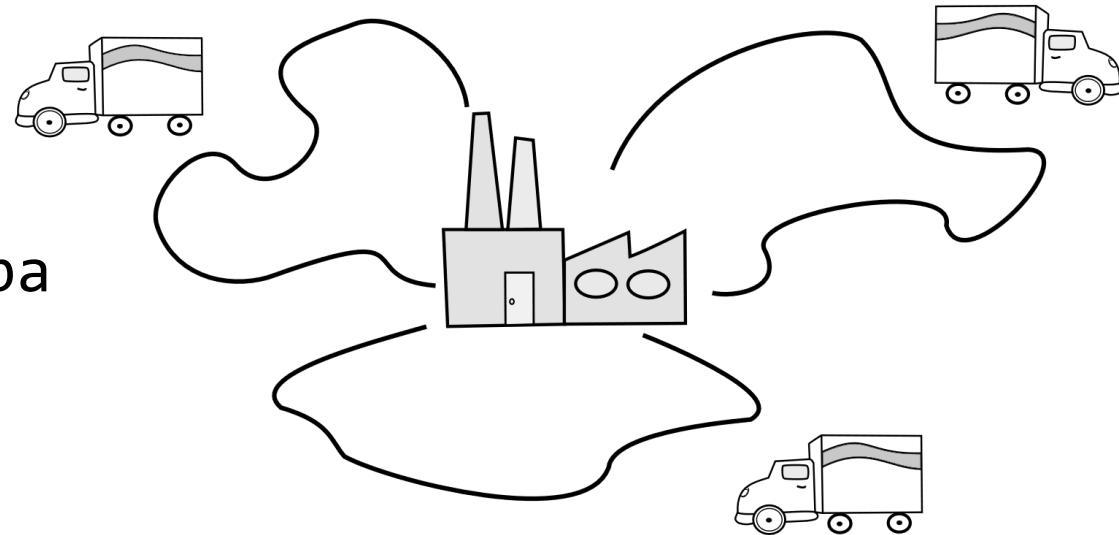
We use several vehicles instead of one

```
tours[k] <- list(nbClients);  
constraint partition(tours);
```

We have a capacity limit for each tour k

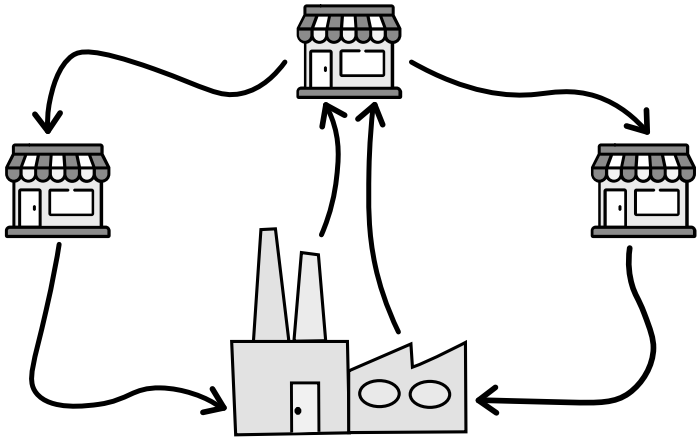
```
sum(tours[k], c => quantity[c]) <= capa
```

$$\sum_{c \in \text{tours}[k]} \text{quantity}[c] \leq \text{capa}$$



The number of terms in this sum is variable

# Split delivery model



A client can be served by several vehicles, provided that the total delivered quantity is OK

## Modeling:

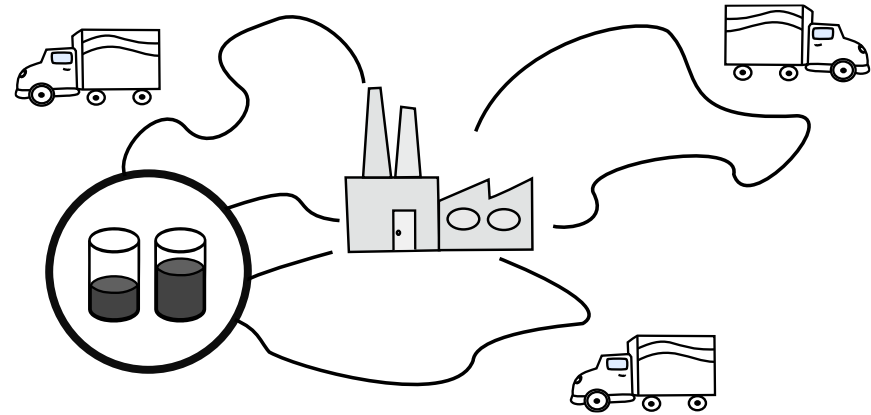
`cover(tours)` instead of `partition(tours)`

`quantity[client]` becomes `quantity[client][truck]`

→ it is now a **decision** variable, with an associated **sum** constraint



# Inventory Routing model



Vendor Managed Inventory:  
Compute one delivery tour per day and associated quantities such that no client reaches dry out level

## Modeling:

Neither **cover** nor **partition**: a client can be visited between 0 and nbDays times

`quantity[client]` becomes `quantity[client][day]`

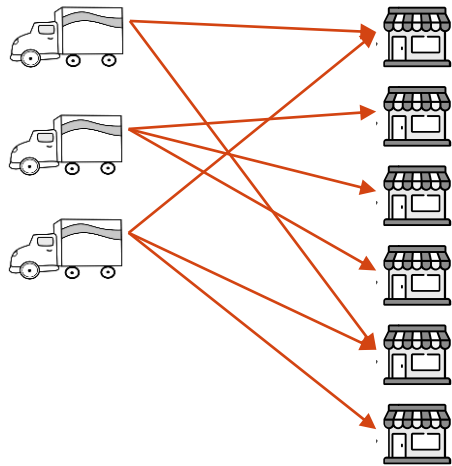
→ it is a **decision** variable, with associated linear constraints computing the inventory level for each client at the end of each day



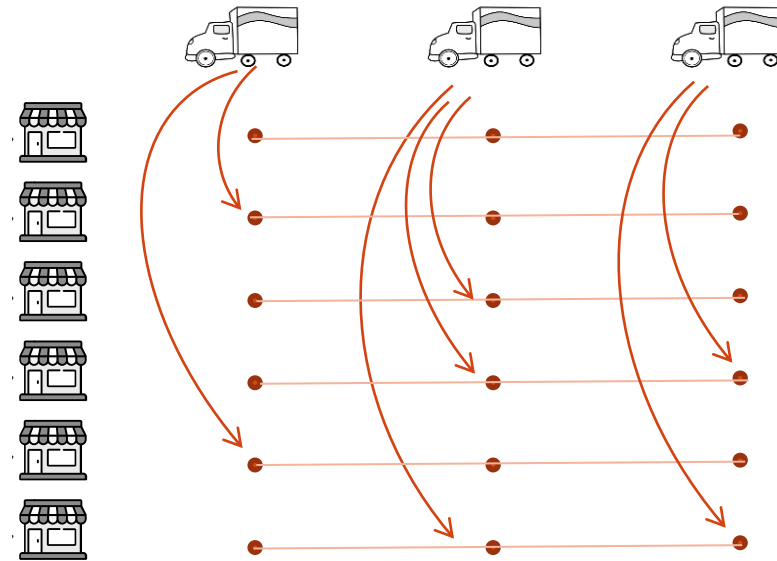


# Under the hood (1/2)

In both Split Delivery and Inventory routing models, once list variables are fixed, the residual problem (on quantity variables) is linear



Split Delivery



Inventory routing



## Under the hood (2/2)

Inside LocalSolver, the local search component cooperates with the LP component

Each time a transformation is applied to combinatorial variables (lists), numeric variables are repaired to their linear optimum

This mechanism is not specific to routing

$$\begin{aligned} \min & f_1(x) + f_2(y) \\ \text{s. c.} & \\ & g(x) = 0 \\ & h(y) = 0 \\ & l(y) \leq x \leq u(y) \\ & y \in \mathbf{Z}^q \end{aligned}$$

If  $f_1$  and  $g$  are linear, the residual problem once red terms are fixed is linear



# Applications

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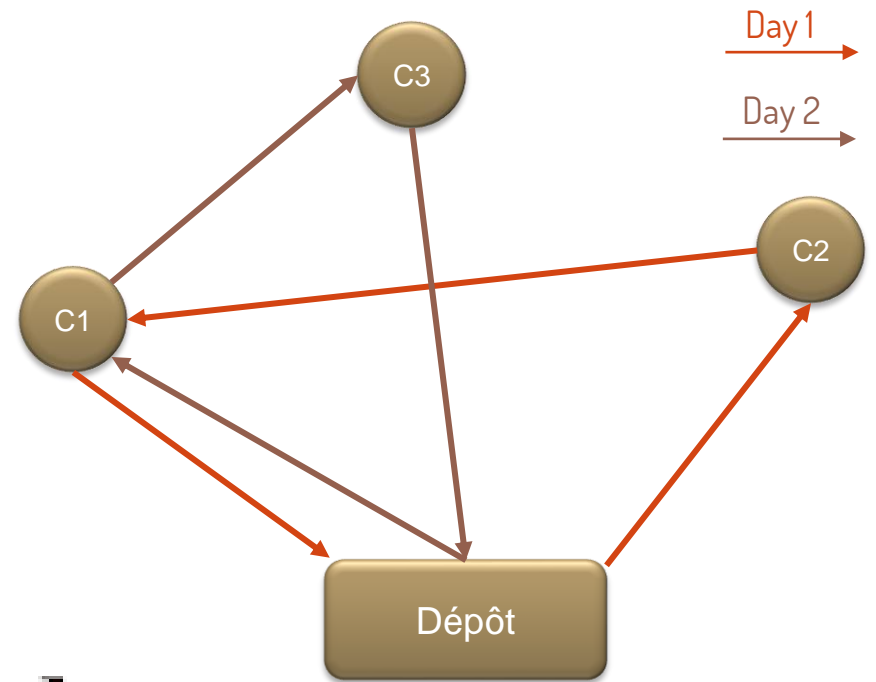
# Split delivery for a Japanese client

Factories operate from Monday to Saturday morning.  
→ deliveries must occur on Saturdays afternoon and Sundays

**100 clients, 100 trucks, 15mn solving time**

For each client:

- Demand (can exceed the capacity of the largest truck)
- Max number of deliveries
- Time-windows
- Allowed truck sizes (2 tons or 4 tons or both)



C1 receives two deliveries

# Results

The goal is to minimize a linear combination of **the number of trucks**, the **traveled distance**, and the **working time**.

	Gurobi 9.1	LocalSolver 11.0
36 clients and 36 trucks	13,747	13,760
50 clients and 60 trucks	25,350	23,221
100 clients and 115 trucks	No solution	51,585

*Results after 15 minutes (minimization)*



# Inventory Routing – Air Liquide (Canada, Germany, USA)



## Highly complex route optimization

- Up to 500 clients to serve
- Order & inventory management
- Heterogeneous resources (drivers, tractors, trailers) with time windows
- Sourcing and delivery time windows
- Multiple depots, multiple products
- Complex driver rules and regulations
- High quality solutions in minutes



# Step by step

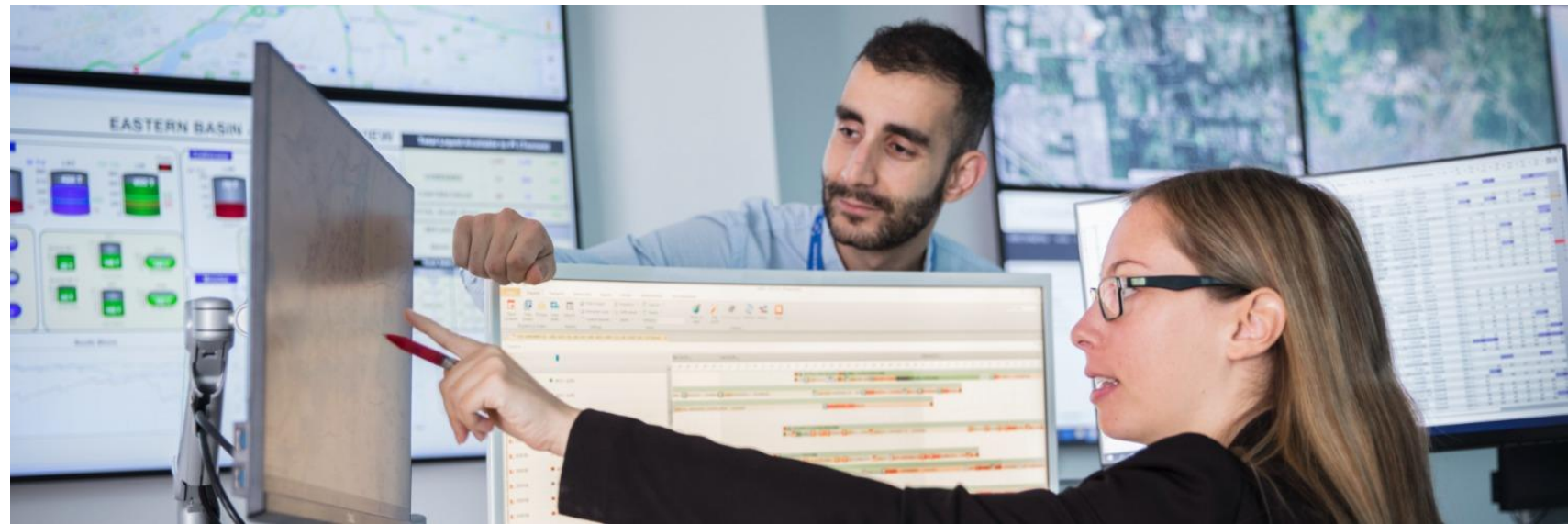
2018 : Performance benchmark (Proof-of-Concept) organized by Air Liquide

2019: Minimum Viable Product deployed in Canada → **2%-7% savings on \$/ton**

2020- : Deployment country by country

**\$250,000 annually on a small region**

**ALIZENT**  
ASSET INTERACTIVE



# Conclusion

## An easy modeling of inventory routing problems

- See our example tour for detailed models on [www.localsolver.com](http://www.localsolver.com)



## SDVRP and IRP optimization for industries

- Large-scale problems
- Many practical constraints to be taken into account
- Significant savings

